

Date: Thursday, 2/14/2008 2:21:56 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: HELI-ACCESS HANDLE		
Job Number	: 37463					
Estimate Number	: 11829					
P.O. Number	:		Part Number	:	D2479	
This Issue	: 2/14/2008	S.O. No. :	Drawing Number	:	D2479 REV A	
Prsht Rev.	: NC		Project Number	:	N/A	
First Issue	: / /	Type : MACHINED PARTS	Drawing Revision	:	A	
Previous Run	: 36532		Material	:		
Written By	:	<i>dh080214</i>	Due Date	:	3/4/2008	Qty: 4 Um: Each
Checked & Approved By	:					
Comment	: Est. B	99.03.12 Updated from hand written IPP DM				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	M304TR0750W049	304 RD Tube .750 x .049W	
		Comment: Qty.: 1.4000 f(s)/Unit Total : 5.5999 f(s) 304 RD Tube .750 x .049W Material: 304/316 SS Seamless 0.75" OD x 0.049" Wall Batch <i>17107099</i>	<i>FF 08-03-04</i>
2.0	BAND SAW	BAND SAW	
		Comment: BAND SAW Cut as per Template DT8334 (DT 2479 CT)	<i>FF 08-03-04</i>
3.0	BENDING	BENDING MACHINE	
		Comment: BENDING MACHINE Bend as per Template DT 8335 (DT 2479 BT) Trim as per Template DT 8333 (DT 2480 CJ) Deburr	<i>FF 08-03-04</i>
4.0	QC5	INSPECT WORK TO CURRENT STEP	
		Comment: INSPECT WORK TO CURRENT STEP	<i>FF 08-03-04</i>
5.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <i>34</i>	<i>8/3/5 4x 500</i>

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 08/03/06
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



(4)

Comment: FINAL INSPECTION/W/O RELEASE

D 2008/3/05

Job Completion



ini 2008/3/05

(4)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

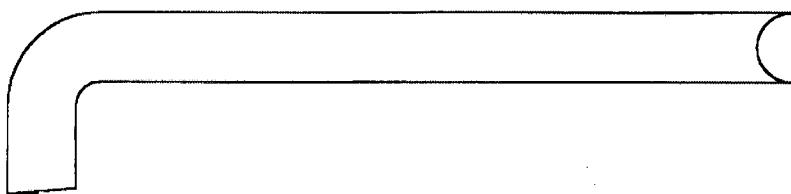
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

DESIGN B WILLIAMS	DRAWN BY MIKE M	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED <i>Bu</i>	APPROVED <i>Bu</i>	DRAWING NO. D2479
DATE 96:05:14		TITLE HELI-ACCESS HANDLE

REV. A
SHEET 1 OF 1
SCALE
1:1**RELEASED**
96/10/02 DS

CUT PER TEMPLATE DT 2479 CT
BEND PER TEMPLATE DT 2479 BT
TRIM PER TEMPLATE DT 2480 CJ

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *37463*

MATERIAL: 304/316 0.75 OD 0.049 WALL